

# ABSTRACT OF THE DISCLOSURE

In the coating of belt cords with rubber, plural belt cords made of a steel filament are aligned as a cord unit, and a plurality of such cord units are arranged in parallel to each other at a given pitch in the same plane, and then integrally coated with an uncured rubber through an insulation system immediately after the arrangement of these cord units in line.

01058 (2000-312,079)